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LANADID TOOLS

DOWN THE HOLE

RILL RIGS

PLIMPS

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To order a copy of this catalogue, please contact your sales representative.

ONE CLEAR FOCUS

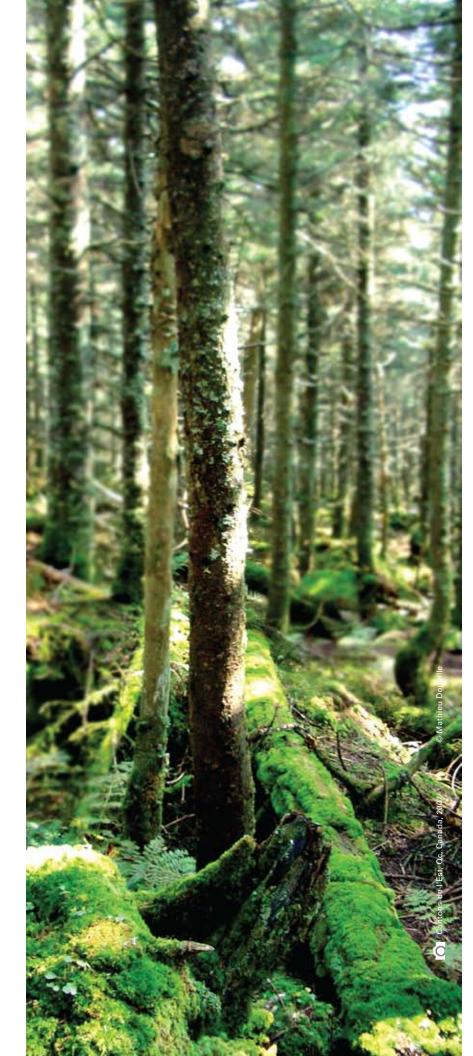
Fordia's goal is simple - to develop and distribute the best diamond tools, equipment and accessories to small and large businesses specializing in core drilling for the mineral exploration and geotechnical industries.

That is our mission. How we live it is our strength. We provide exceptional service, demonstrated daily by our worldwide representatives. Our distribution network ensures Fordia products can be delivered globally, right on schedule. We are highly committed to quality and innovation.

Luc Paquet President Alain Paquet Vice-President

Denis Landry
Executive VP & General Manager

Denis andry



OUR COMMITMENT TO TOTAL QUALITY

Fordia has always been at the forefront of excellence in the mining industry.

At Fordia, quality means providing products and services on time that comply with our customers' specific requirements at competitive prices. To achieve this, every employee strives to reach this level of quality the first time and at all times.

This commitment to excellence requires processes that ensure our manufacturing methods, business management, employee training and product development all foster quality and continuous improvement.

In order to uphold our dedication to total quality, Fordia continuously invests in the development of its management system and ensures all employees are involved in maintaining quality.

At Fordia, quality is a commitment.





OWL CORING SYSTEM OUTSTANDING CORING SYSTEM TO GET THE MOST OUT OF YOUR DRILLING

Discover OWL, Fordia's Outstanding Wire Line series with quality core barrels, head assemblies, and overshots. Every component of the OWL tools is manufactured with the highest quality workmanship and is designed to be fully interchangeable with the corresponding core barrels and parts of other manufacturers.

The OWL products are available in all standard sizes, including thin wall. For specialty size needs, Fordia also offers custom-made products upon request.



Fordia also offers other core barrel diameters, such as PWL; please contact your sales representative for more details or to place an order.

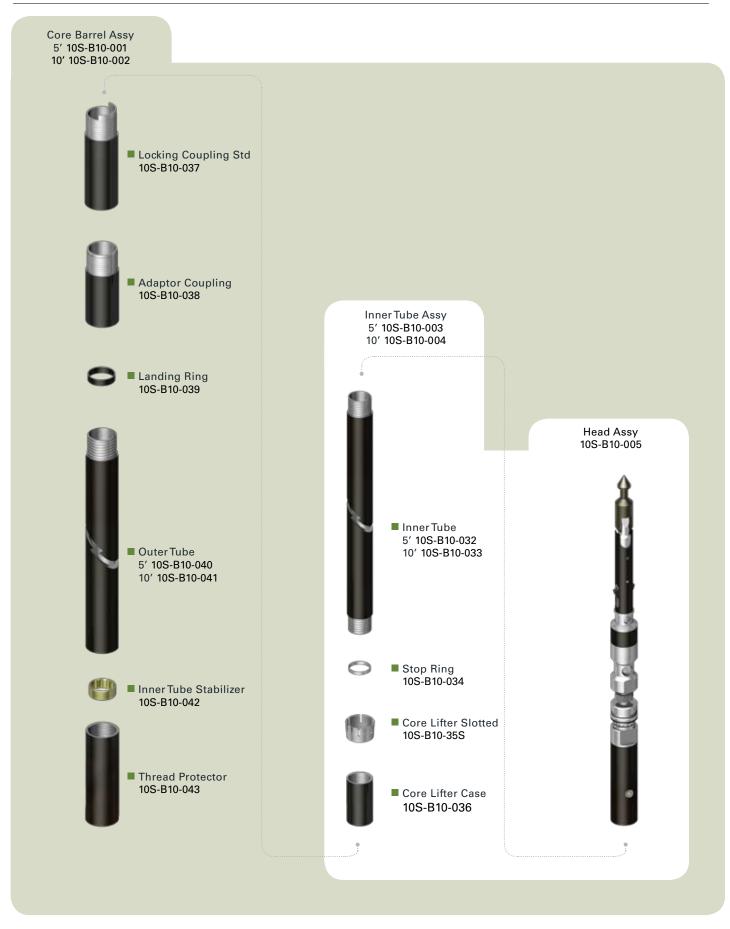
OWL CORE BARREL



To get the core efficiently and successfully, start with Fordia's standard BWL core barrel. Cost-efficient and reliable, this wire line device comprises a complete head assembly as well as all inner tube and outer tube components. It is also fully compatible with other corresponding wire line series. Spare parts are available at all times at Fordia.

	DESCRIPTION	PART NO.
	CORE BARREL ASSY FF 5'	10S-B10-001
	CORE BARREL ASSY FF 10'	10S-B10-002
	INNERTUBE ASSY FF 5'	10S-B10-003
	INNERTUBE ASSY FF 10'	10S-B10-004
	HEAD ASSY FF	10S-B10-005
1	INNERTUBE 5'	10S-B10-032
	INNERTUBE 10'	10S-B10-033
	STOP RING	10S-B10-034
2	CORE LIFTER SLOTTED	10S-B10-35S
	CORE LIFTER CASE	10S-B10-036
3	LOCKING COUPLING STD W/TANG	10S-B10-037
4	ADAPTOR COUPLING	10S-B10-038
	LANDING RING	10S-B10-039
_	OUTERTUBE 5'	10S-B10-040
5	OUTERTUBE 10'	10S-B10-041
	INNERTUBE STABILIZER	10S-B10-042
	THREAD PROTECTOR	10S-B10-043

- Optional chrome plated inner tube is also available. Please refer to pages 40-41 for more detailed information.
- Optional diamond coating as well as broached core lifters are also available. Please refer to pages 38-39 for more detailed information.
- Optional full-hole and carbide locking couplings are also available. Please refer to page 50 for more detailed information.
- Optional diamond adaptor coupling is also available. Please refer to page 51 for more detailed information.
- Optional full-hole and chrome plated outer tubes are also available. Please refer to page 42 for more detailed information.



OWL HEAD ASSEMBLY



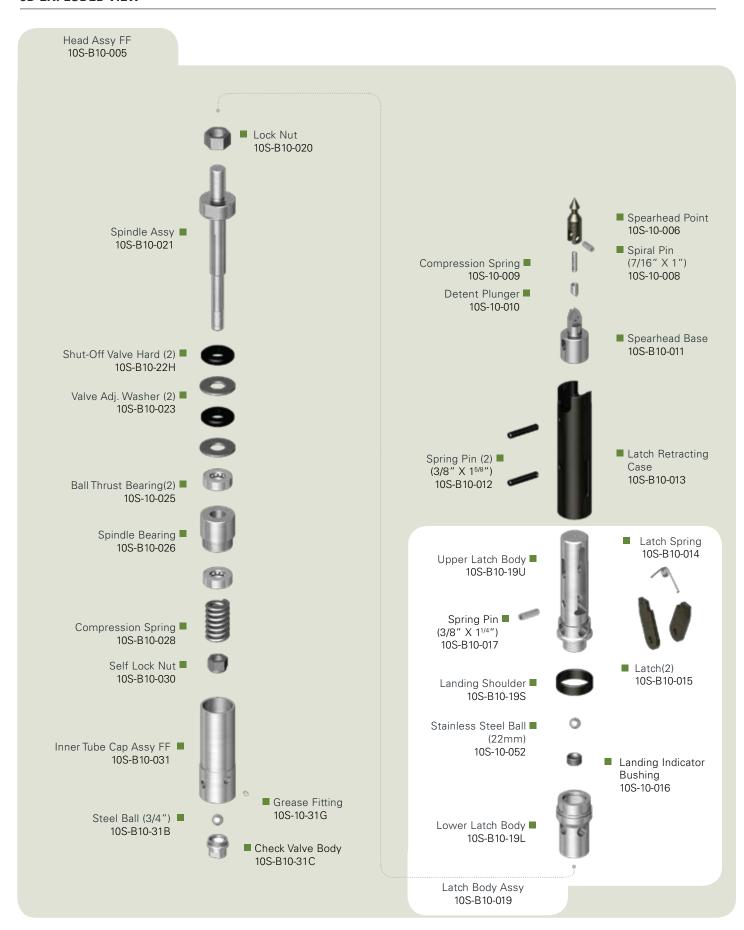
Discover Fordia's Outstanding Wire Line (OWL) series with this BWL head assembly. Every component is manufactured with the highest quality workmanship and is designed to be fully compatible with the corresponding core barrels and parts of other manufacturers.

- Knuckle-head for easier manipulation and less stress on the wireline
- Two-piece latch body with reversible landing shoulder for greater lifespan
- Easily adjustable to optimize space between core lifter case and drill bit
- Can be used for dry-hole descent
- Fully compatible with other manufacturers' core barrels and parts

DESCRIPTION	PART NO.
HEAD ASSY FF	10S-B10-005
SPEARHEAD POINT	10S-10-006
SPIRAL PIN (7/16'' x 1'')	10S-10-008
COMPRESSION SPRING	10S-10-009
DETENT PLUNGER	10S-10-010
SPEARHEAD BASE	10S-B10-011
SPRING PIN (3/8" X 1-5/8")	10S-B10-012
LATCH RETRACTING CASE	10S-B10-013
LATCH SPRING	10S-B10-014
LATCH	10S-B10-015
LANDING INDICATOR BUSHING	10S-10-016
STAINLESS STEEL BALL 22mm	10S-10-052
SPRING PIN (3/8'' X 1-1/4'')	10S-B10-017
LATCH BODY ASSY	10S-B10-019
UPPER LATCH BODY	10S-B10-19U
LANDING SHOULDER	10S-B10-19S
LOWER LATCH BODY	10S-B10-19L
LOCK NUT	10S-B10-020
SPINDLE ASSY	10S-B10-021
SHUT-OFF VALVE HARD (2)	10S-B10-22H
VALVE ADJUSTING WASHER (2)	10S-B10-023
BALLTHRUST BEARING(2)	10S-10-025
SPINDLE BEARING	10S-B10-026
COMPRESSION SPRING	10S-B10-028
SELF LOCK NUT	10S-B10-030
INNER TUBE CAP ASSY FF	10S-B10-031
GREASE FITTING	10S-10-31G
STEEL BALL (3/4")	10S-B10-31B
CHECK VALVE BODY	10S-B10-31C

Optional shut-off valves (soft) are also available. Please use the following part number 10S-B10-22S to place an order.

3D EXPLODED VIEW



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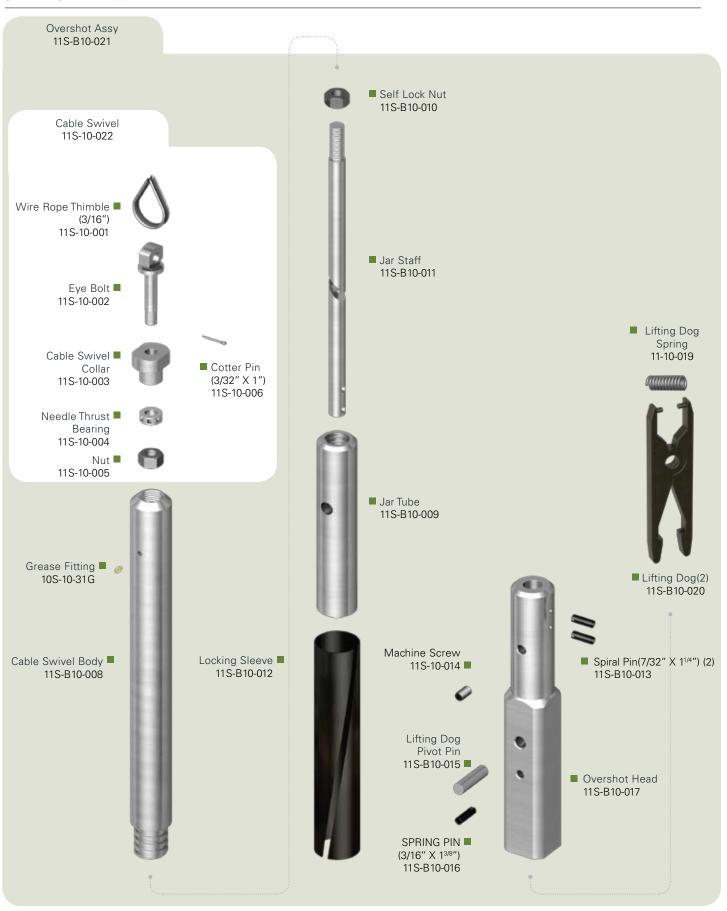
OWL OVERSHOT



To bring back the inner tube assembly to the surface, Fordia offers all standard retrieving tools, such as this BWL overshot. For more convenience, it is fully compatible with other corresponding systems and spare parts are always available from Fordia.

DESCRIPTION	PART NO.
OVERSHOT ASSY	11S-B10-021
CABLE SWIVEL	11S-10-022
WIRE ROPETHIMBLE (3/16'')	11S-10-001
EYE BOLT	11S-10-002
CABLE SWIVEL COLLAR	11S-10-003
NEEDLETHRUST BEARING	11S-10-004
NUT	11S-10-005
COTTER PIN (3/32'' X 1'')	11S-10-006
GREASE FITTING	10S-10-31G
CABLE SWIVEL BODY	11S-B10-008
JARTUBE	11S-B10-009
SELF LOCK NUT	11S-B10-010
JAR STAFF	11S-B10-011
LOCKING SLEEVE	11S-B10-012
SPIRAL PIN (7/32"x 1-1/4") (2)	11S-B10-013
MACHINE SCREW	11S-10-014
LIFTING DOG PIVOT PIN	11S-B10-015
SPRING PIN (3/16" X 1-3/8")	11S-B10-016
OVERSHOT HEAD	11S-B10-017
LIFTING DOG SPRING	11-10-019
LIFTING DOG (2)	11S-B10-020

3D EXPLODED VIEW



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OWL CORE BARREL



To get the core efficiently and successfully, start with Fordia's standard NWL core barrel. Cost-efficient and reliable, this wire line device comprises a complete head assembly as well as all inner tube and outer tube components. It is also fully compatible with other corresponding wire line series. Spare parts are always available from Fordia.

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DESCRIPTION	PART NO.
CORE BARREL ASSY FF 5'	10S-N10-001
CORE BARREL ASSY FF 10'	10S-N10-002
INNERTUBE ASSY FF 5'	10S-N10-003
INNERTUBE ASSY FF 10'	10S-N10-004
HEAD ASSY FF	10S-N10-005
INNERTUBE 5'	10S-N10-032
INNERTUBE 10'	10S-N10-033
STOP RING	10S-N10-034
CORE LIFTER SLOTTED	10S-N10-35S
CORE LIFTER CASE	10S-N10-036
LOCKING COUPLING STD W/TANG	10S-N10-037
ADAPTOR COUPLING	10S-N10-038
LANDING RING	10S-N10-039
OUTERTUBE 5'	10S-N10-040
OUTERTUBE 10'	10S-N10-041
INNERTUBE STABILIZER	10S-N10-042
	CORE BARREL ASSY FF 10' INNERTUBE ASSY FF 5' INNERTUBE ASSY FF 10' HEAD ASSY FF INNERTUBE 5' INNERTUBE 10' STOP RING CORE LIFTER SLOTTED CORE LIFTER CASE LOCKING COUPLING STD W/TANG ADAPTOR COUPLING LANDING RING OUTERTUBE 5' OUTERTUBE 10'

- Optional chrome plated inner tube is also available. Please refer to pages 40-41 for more detailed information.
- Optional diamond coating as well as broached core lifters are also available. Please refer to pages 38-39 for more detailed information.
- Optional full-hole and carbide locking couplings are also available. Please refer to page 50 for more detailed information.
- Optional diamond adaptor coupling is also available. Please refer to page 51 for more detailed information.
- Optional full-hole and chrome plated outer tubes are also available. Please refer to page 42 for more detailed information.

3D EXPLODED VIEW



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OWL HEAD ASSEMBLY

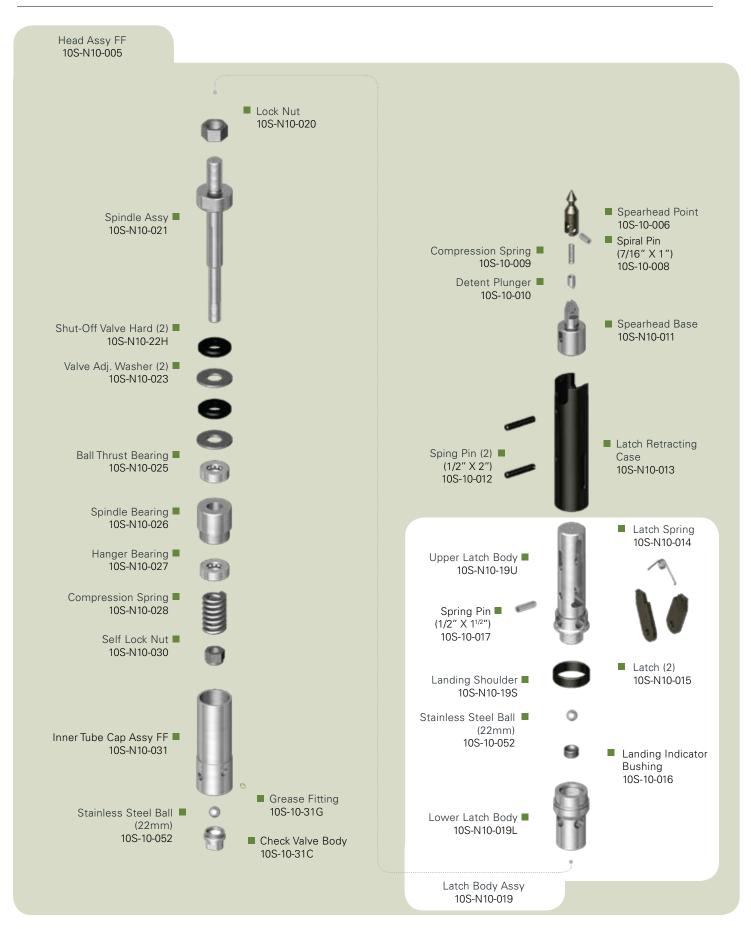


Discover Fordia's Outstanding Wire Line (OWL) series with this NWL head assembly. Every component is manufactured with the highest quality workmanship and is designed to be fully compatible with the corresponding core barrels and parts of other manufacturers.

- Knuckle-head for easier manipulation and less stress on the wireline
- Two-piece latch body with reversible landing shoulder for greater lifespan
- Easily adjustable to optimize space between core lifter case and drill bit
- Can be used for dry-hole descent
- Fully compatible with other manufacturers' core barrels and parts

DESCRIPTION	PART NO.
HEAD ASSY FF	10S-N10-005
SPEARHEAD POINT	10S-10-006
SPIRAL PIN (7/16'' x 1'')	10S-10-008
COMPRESSION SPRING	10S-10-009
DETENT PLUNGER	10S-10-010
SPEARHEAD BASE	10S-N10-011
SPRING PIN (1/2'' X 2'')	10S-N10-012
LATCH RETRACTING CASE	10S-N10-013
LATCH SPRING	10S-N10-014
LATCH (2)	10S-N10-015
LANDING INDICATOR BUSHING	10S-10-016
STAINLESS STEEL BALL 22mm	10S-10-052
SPRING PIN (1/2" X 1-1/2")	10S-N10-017
LATCH BODY ASSY	10S-N10-019
UPPER LATCH BODY	10S-N10-19U
LANDING SHOULDER	10S-N10-19S
LOWER LATCH BODY	10S-N10-19L
LOCK NUT	10S-N10-020
SPINDLE ASSY	10S-N10-021
SHUT-OFF VALVE HARD (2)	10S-N10-22H
VALVE ADJUSTING WASHER (2)	10S-N10-023
BALLTHRUST BEARING	10S-N10-025
SPINDLE BEARING	10S-N10-026
HANGER BEARING	10S-N10-027
COMPRESSION SPRING	10S-N10-028
SELF LOCK NUT	10S-N10-030
INNERTUBE CAP ASSY FF	10S-N10-031
GREASE FITTING	10S-10-31G
STAINLESS STEEL BALL 22mm	10S-10-052
CHECK VALVE BODY	10S-10-31C

Optional shut-off valves (soft) are also available. Please use the following part number 10S-N10-22S to place an order.



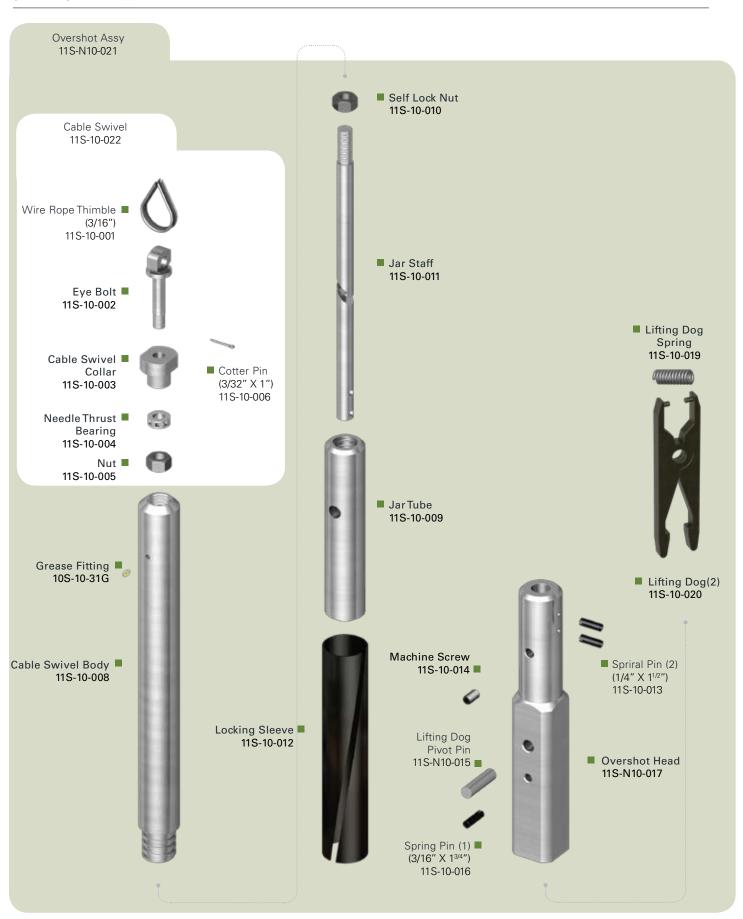
OWL OVERSHOT



To bring back the inner tube assembly to the surface, Fordia offers all standard retrieving tools, such as this NWL overshot. For more convenience, it is fully compatible with other corresponding systems and spare parts are always available from Fordia.

DESCRIPTION	PART NO.
OVERSHOT ASSY	11S-N10-021
CABLE SWIVEL	11S-10-022
WIRE ROPETHIMBLE (3/16'')	11S-10-001
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CABLE SWIVEL COLLAR	11S-10-003
NEEDLETHRUST BEARING	11S-10-004
NUT	11S-10-005
COTTER PIN (3/32'' X 1'')	11S-10-006
GREASE FITTING	10S-10-31G
CABLE SWIVEL BODY	11S-10-008
JARTUBE	11S-10-009
SELF LOCK NUT	11S-10-010
JAR STAFF	11S-10-011
LOCKING SLEEVE	11S-10-012
SPIRAL PIN (1/4''x 1-1/2'') (2)	11S-10-013
MACHINE SCREW	11S-10-014
LIFTING DOG PIVOT PIN	11S-N10-015
SPRING PIN (3/16" X 1-3/4")	11S-10-016
OVERSHOT HEAD	11S-N10-017
LIFTING DOG SPRING	11S-10-019
LIFTING DOG (2)	11S-10-020

3D EXPLODED VIEW



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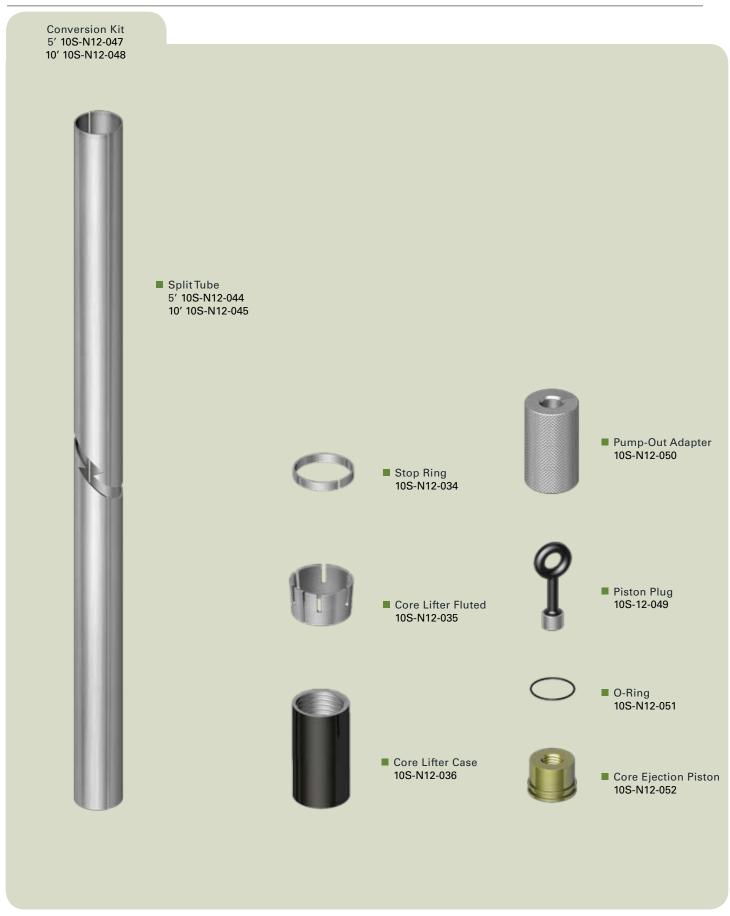
OWL CONVERSION KITS

NWLTO NWL3 CORE BARREL

To maximise the use of current core barrels and reduce drilling cost, Fordia has in stock practical NWL to NWL3 core barrel conversion kits. They ensure a simple switch from one use to another and help get the most out of expensive drilling equipment.

DESCRIPTION	PART NO.
CONVERSION KIT NWLTO NWL3 1.5m/5'	10S-N12-047
CONVERSION KIT NWLTO NWL3 3m/10'	10S-N12-048
SPLITTUBE 1.5m/5'	10S-N12-044
SPLITTUBE 3m/10'	10S-N12-045
STOP RING	10S-N12-034
CORE LIFTER FLUTED	10S-N12-035
CORE LIFTER CASE	10S-N12-036
CORE EJECTION PISTON	10S-N12-052
O-RING	10S-N12-051
PISTON PLUG	10S-12-049
PUMP-OUT ADAPTER	10S-N12-050

3D EXPLODED VIEW



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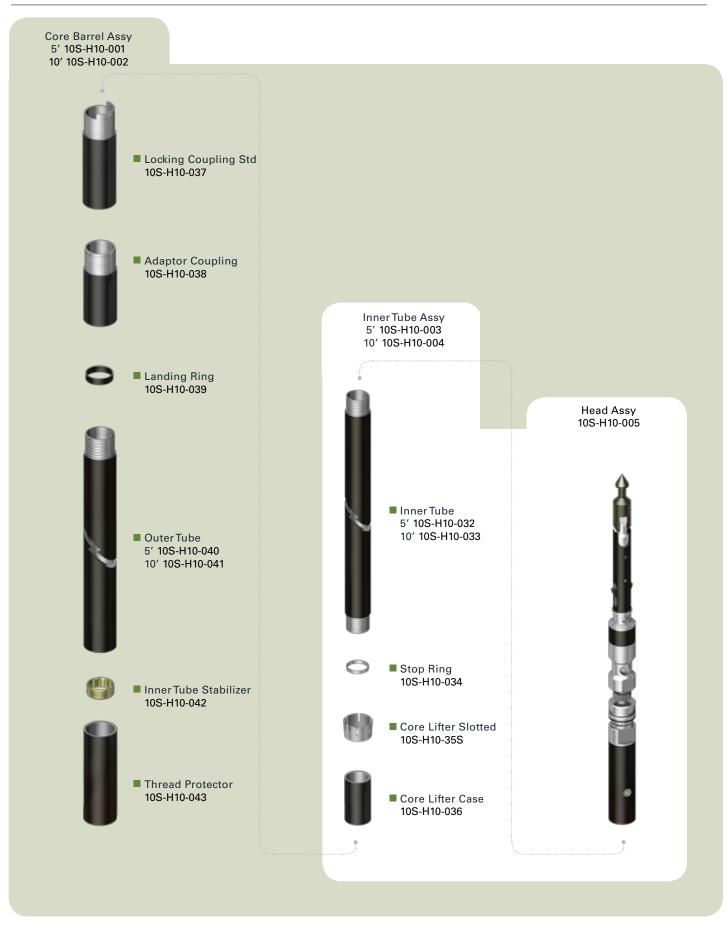
OWL CORE BARREL



To get the core efficiently and successfully, start with Fordia's standard HWL core barrel. Cost-efficient and reliable, this wire line device comprises a complete head assembly as well as all inner tube and outer tube components. It is also fully compatible with other corresponding wire line series. Spare parts are always available from Fordia.

	DESCRIPTION	PART NO.
	CORE BARREL ASSY FF 5'	10S-H10-001
	CORE BARREL ASSY FF 10'	10S-H10-002
	INNERTUBE ASSY FF 5'	10S-H10-003
	INNERTUBE ASSY FF 10'	10S-H10-004
	HEAD ASSY FF	10S-H10-005
1	INNERTUBE 5'	10S-H10-032
	INNERTUBE 10'	10S-H10-033
	STOP RING	10S-H10-034
2	CORE LIFTER SLOTTED	10S-H10-35S
	CORE LIFTER CASE	10S-H10-036
3	LOCKING COUPLING STD W/TANG	10S-H10-037
4	ADAPTOR COUPLING	10S-H10-038
	LANDING RING	10S-H10-039
5	OUTERTUBE 5'	10S-H10-040
	OUTERTUBE 10'	10S-H10-041
	INNERTUBE STABILIZER	10S-H10-042
	THREAD PROTECTOR	10S-H10-043

- 1 Optional chrome plated inner tube is also available. Please refer to pages 40-41 for more detailed information.
- 2 Optional diamond coating as well as broached core lifters are also available. Please refer to pages 38-39 for more detailed information.
- 3 Optional full-hole and carbide locking couplings are also available. Please refer to page 50 for more detailed information.
- Optional diamond adaptor coupling is also available. Please refer to page 51 for more detailed information.
- Optional full-hole and chrome plated outer tubes are also available. Please refer to page 42 for more detailed information.



OWL HEAD ASSEMBLY

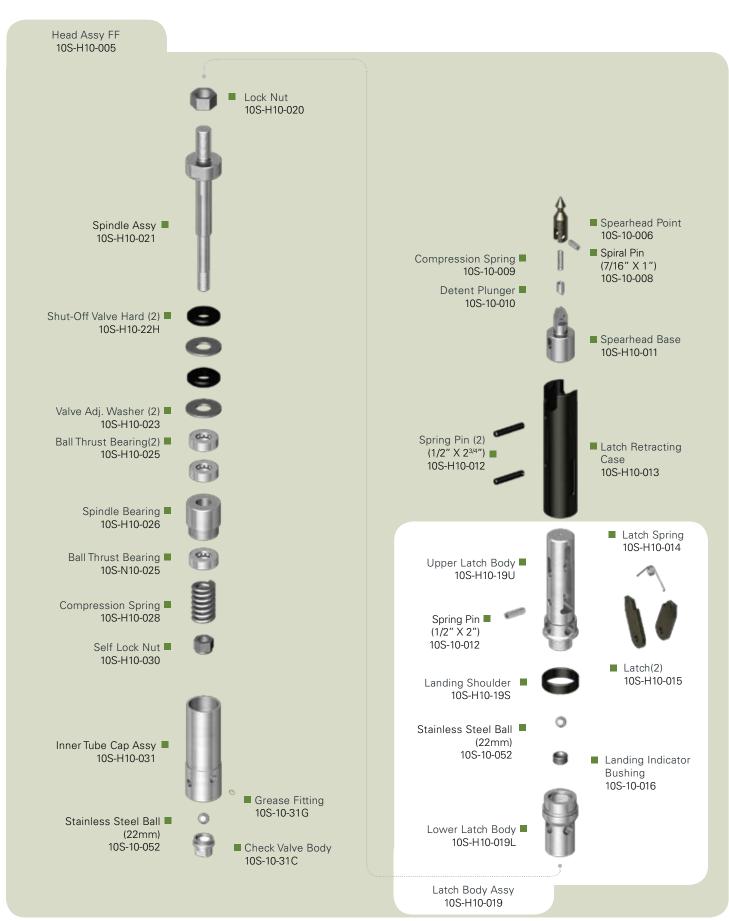
O HWL

Discover Fordia's Outstanding Wire Line (OWL) series with this HWL head assembly. Every component is manufactured with the highest quality workmanship and is designed to be fully compatible with the corresponding core barrels and parts of other manufacturers.

- Knuckle-head for easier manipulation and less stress on the wireline
- Two-piece latch body with reversible landing shoulder for greater lifespan
- Easily adjustable to optimize space between core lifter case and drill bit
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- Fully compatible with other manufacturers' core barrels and parts

HEAD ASSY FF SPEARHEAD POINT 10S-10-006 SPIRAL PIN (7/16" x 1") 10S-10-008 COMPRESSION SPRING 10S-10-009 DETENT PLUNGER 10S-10-010 SPEARHEAD BASE 10S-H10-011 SPRING PIN (2) (1/2" X 2-3/4") LATCH RETRACTING CASE LATCH SPRING 10S-H10-013 LATCH (2) LANDING INDICATOR BUSHING STAINLESS STEEL BALL 22mm 10S-10-012 LATCH BODY ASSY 10S-H10-019 UPPER LATCH BODY LANDING SHOULDER LOK NUT SPINDLE ASSY 10S-H10-19L LOCK NUT SPINDLE ASSY 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) VALVE ADJUSTING WASHING 10S-H10-026 BALL THRUST BEARING 10S-H10-028 SELF LOCK NUT 10S-H10-026 BALL THRUST BEARING 10S-H10-028 SELF LOCK NUT 10S-H10-028 SELF LOCK NUT 10S-H10-026 BALL THRUST BEARING 10S-H10-028 SELF LOCK NUT 10S-H10-028 SELF LOCK NUT 10S-H10-028	DESCRIPTION	PART NO.
SPIRAL PIN (7/16" x 1") 10S-10-008 COMPRESSION SPRING 10S-10-009 DETENT PLUNGER 10S-10-010 SPEARHEAD BASE 10S-H10-011 SPRING PIN (2) (1/2" X 2-3/4") 10S-H10-012 LATCH RETRACTING CASE 10S-H10-013 LATCH SPRING 10S-H10-015 LANDING INDICATOR BUSHING 10S-10-016 STAINLESS STEEL BALL 22mm 10S-10-052 SPRING PIN (1/2" X 2") 10S-H10-019 UPPER LATCH BODY 10S-H10-19U LANDING SHOULDER 10S-H10-19U LANDING SHOULDER 10S-H10-19L LOCK NUT 10S-H10-19L LOCK NUT 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-026 BALL THRUST BEARING 10S-H10-028 SELF LOCK NUT 10S-H10-026 SPINDLE BEARING 10S-H10-028 SELF LOCK NUT 10S-H10-026 SPINDLE BEARING 10S-H10-028 SELF LOCK NUT 10S-H10-028	HEAD ASSY FF	10S-H10-005
COMPRESSION SPRING DETENT PLUNGER 10S-10-010 SPEARHEAD BASE 10S-H10-011 SPRING PIN (2) (1/2" X 2-3/4") LATCH RETRACTING CASE LATCH SPRING LATCH (2) LANDING INDICATOR BUSHING STAINLESS STEEL BALL 22mm 10S-10-012 LATCH BODY ASSY 10S-H10-019 UPPER LATCH BODY LANDING SHOULDER LOWER LATCH BODY LOWER LATCH BODY SPINDLE ASSY 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) SPINDLE BEARING 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-H10-028 SELF LOCK NUT 10S-H10-028	SPEARHEAD POINT	10S-10-006
DETENT PLUNGER SPEARHEAD BASE 10S-H10-011 SPRING PIN (2) (1/2" X 2-3/4") LATCH RETRACTING CASE LATCH SPRING 10S-H10-013 LATCH SPRING 10S-H10-015 LANDING INDICATOR BUSHING STAINLESS STEEL BALL 22mm 10S-10-016 STAINLESS STEEL BALL 22mm 10S-10-012 LATCH BODY ASSY 10S-H10-019 UPPER LATCH BODY 10S-H10-19U LANDING SHOULDER 10S-H10-19L LOCK NUT 10S-H10-20 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-023 BALL THRUST BEARING 10S-H10-026 SPINDLE BEARING 10S-H10-028 SELF LOCK NUT 10S-H10-028	SPIRAL PIN (7/16'' x 1'')	10S-10-008
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LATCH RETRACTING CASE 10S-H10-013 LATCH SPRING 10S-H10-014 LATCH (2) 10S-H10-015 LANDING INDICATOR BUSHING 10S-10-016 STAINLESS STEEL BALL 22mm 10S-10-052 SPRING PIN (1/2'' X 2'') 10S-10-012 LATCH BODY ASSY 10S-H10-019 UPPER LATCH BODY 10S-H10-19U LANDING SHOULDER 10S-H10-19S LOWER LATCH BODY 10S-H10-19L LOCK NUT 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-H10-026 BALL THRUST BEARING 10S-H10-028 SELF LOCK NUT 10S-H10-028 SELF LOCK NUT 10S-H10-030	SPEARHEAD BASE	10S-H10-011
LATCH SPRING LATCH (2) 10S-H10-015 LANDING INDICATOR BUSHING STAINLESS STEEL BALL 22mm 10S-10-052 SPRING PIN (1/2" X 2") 10S-10-012 LATCH BODY ASSY 10S-H10-019 UPPER LATCH BODY LANDING SHOULDER LOWER LATCH BODY 10S-H10-19L LOCK NUT 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) VALVE ADJUSTING WASHER (2) BALL THRUST BEARING 10S-H10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-028 SELF LOCK NUT 10S-H10-028 SELF LOCK NUT 10S-H10-028	SPRING PIN (2) (1/2" X 2-3/4")	10S-H10-012
LATCH (2) 10S-H10-015 LANDING INDICATOR BUSHING 10S-10-016 STAINLESS STEEL BALL 22mm 10S-10-052 SPRING PIN (1/2" X 2") 10S-10-012 LATCH BODY ASSY 10S-H10-019 UPPER LATCH BODY 10S-H10-19U LANDING SHOULDER 10S-H10-19S LOWER LATCH BODY 10S-H10-19L LOCK NUT 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-028 SELF LOCK NUT 10S-H10-028	LATCH RETRACTING CASE	10S-H10-013
LANDING INDICATOR BUSHING 10S-10-016 STAINLESS STEEL BALL 22mm 10S-10-052 SPRING PIN (1/2" X 2") 10S-10-012 LATCH BODY ASSY 10S-H10-019 UPPER LATCH BODY 10S-H10-19U LANDING SHOULDER 10S-H10-19S LOWER LATCH BODY 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	LATCH SPRING	10S-H10-014
STAINLESS STEEL BALL 22mm 10S-10-052 SPRING PIN (1/2" X 2") 10S-10-012 LATCH BODY ASSY 10S-H10-019 UPPER LATCH BODY 10S-H10-19U LANDING SHOULDER 10S-H10-19S LOWER LATCH BODY 10S-H10-19L LOCK NUT 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-021 VALVE ADJUSTING WASHER (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	LATCH (2)	10S-H10-015
SPRING PIN (1/2" X 2") 10S-10-012 LATCH BODY ASSY 10S-H10-019 UPPER LATCH BODY 10S-H10-19U LANDING SHOULDER 10S-H10-19S LOWER LATCH BODY 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-021 VALVE ADJUSTING WASHER (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	LANDING INDICATOR BUSHING	10S-10-016
LATCH BODY ASSY 10S-H10-019 UPPER LATCH BODY 10S-H10-19U LANDING SHOULDER 10S-H10-19S LOWER LATCH BODY 10S-H10-02D LOCK NUT 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-024 VALVE ADJUSTING WASHER (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	STAINLESS STEEL BALL 22mm	10S-10-052
UPPER LATCH BODY 10S-H10-19U LANDING SHOULDER 10S-H10-19S LOWER LATCH BODY 10S-H10-19L LOCK NUT 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-024 VALVE ADJUSTING WASHER (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	SPRING PIN (1/2'' X 2'')	10S-10-012
LANDING SHOULDER 10S-H10-19S LOWER LATCH BODY 10S-H10-19L LOCK NUT 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-024 VALVE ADJUSTING WASHER (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	LATCH BODY ASSY	10S-H10-019
LOWER LATCH BODY 10S-H10-19L LOCK NUT 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-22H VALVE ADJUSTING WASHER (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	UPPER LATCH BODY	10S-H10-19U
LOCK NUT 10S-H10-020 SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-22H VALVE ADJUSTING WASHER (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-H10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	LANDING SHOULDER	10S-H10-19S
SPINDLE ASSY 10S-H10-021 SHUT-OFF VALVE HARD (2) 10S-H10-22H VALVE ADJUSTING WASHER (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	LOWER LATCH BODY	10S-H10-19L
SHUT-OFF VALVE HARD (2) 10S-H10-22H VALVE ADJUSTING WASHER (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	LOCK NUT	10S-H10-020
VALVE ADJUSTING WASHER (2) 10S-H10-023 BALL THRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALL THRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	SPINDLE ASSY	10S-H10-021
BALLTHRUST BEARING (2) 10S-H10-025 SPINDLE BEARING 10S-H10-026 BALLTHRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	SHUT-OFF VALVE HARD (2)	10S-H10-22H
SPINDLE BEARING 10S-H10-026 BALLTHRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	VALVE ADJUSTING WASHER (2)	10S-H10-023
BALL THRUST BEARING 10S-N10-025 COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	BALLTHRUST BEARING (2)	10S-H10-025
COMPRESSION SPRING 10S-H10-028 SELF LOCK NUT 10S-H10-030	SPINDLE BEARING	10S-H10-026
SELF LOCK NUT 10S-H10-030	BALLTHRUST BEARING	10S-N10-025
	COMPRESSION SPRING	10S-H10-028
	SELF LOCK NUT	10S-H10-030
INNER TUBE CAP ASSY FF 10S-H10-031	INNERTUBE CAP ASSY FF	10S-H10-031
GREASE FITTING 10S-10-31G	GREASE FITTING	10S-10-31G
STAINLESS STEEL BALL 22mm 10S-10-052	STAINLESS STEEL BALL 22mm	10S-10-052
CHECK VALVE BODY 10S-10-31C	CHECK VALVE BODY	10S-10-31C

Optional shut-off valves (soft) are also available. Please use the following part number 10S-H10-22S to place an order.



OWL OVERSHOT

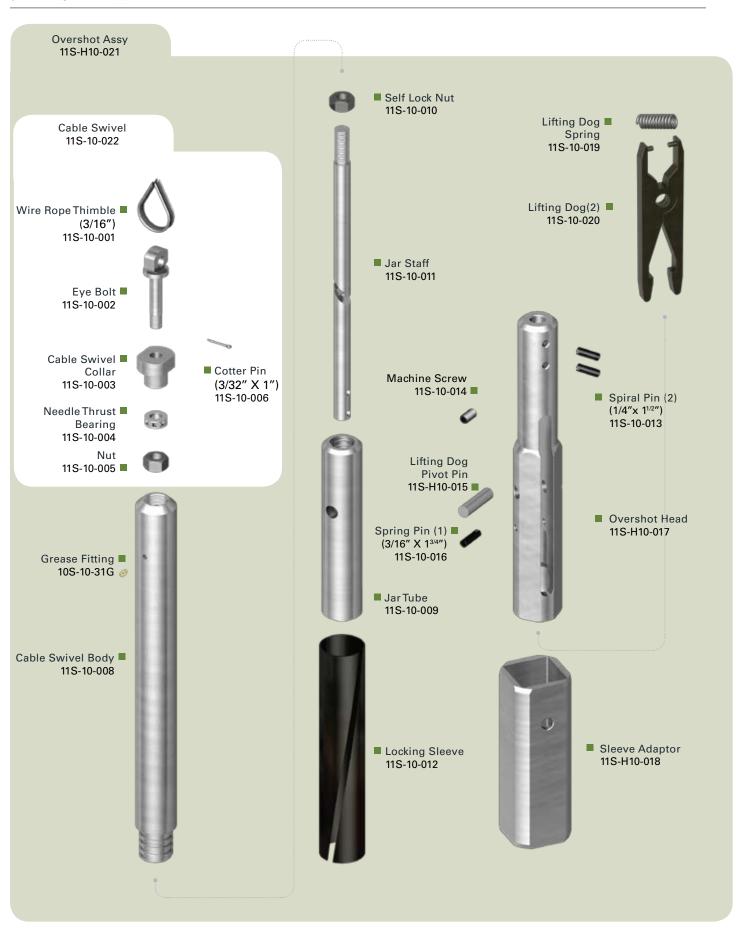


28-29

To bring back the inner tube assembly to the surface, Fordia offers all standard retrieving tools, such as this HWL overshot, that completes its wireline series. For more convenience, it is fully compatible with other corresponding systems and spare parts are available at all times at Fordia.

DESCRIPTION	PART NO.
OVERSHOT ASSY	11S-H10-021
CABLE SWIVEL	11S-10-022
WIRE ROPETHIMBLE (3/16'')	11S-10-001
EYE BOLT	11S-10-002
CABLE SWIVEL COLLAR	11S-10-003
NEEDLETHRUST BEARING	11S-10-004
NUT	11S-10-005
COTTER PIN (3/32" X 1")	11S-10-006
GREASE FITTING	10S-10-31G
CABLE SWIVEL BODY	11S-10-008
JARTUBE	11S-10-009
SELF LOCK NUT	11S-10-010
JAR STAFF	11S-10-011
LOCKING SLEEVE	11S-10-012
SPIRAL PIN (1/4"x 1-1/2") (2)	11S-10-013
MACHINE SCREW	11S-10-014
LIFTING DOG PIVOT PIN	11S-H10-015
SPRING PIN (3/16'' X 1-3/4'')	11S-10-016
OVERSHOT HEAD	11S-H10-017
SLEEVE ADAPTOR	11S-H10-018
LIFTING DOG SPRING	11S-10-019
LIFTING DOG (2)	11S-10-020

3D EXPLODED VIEW



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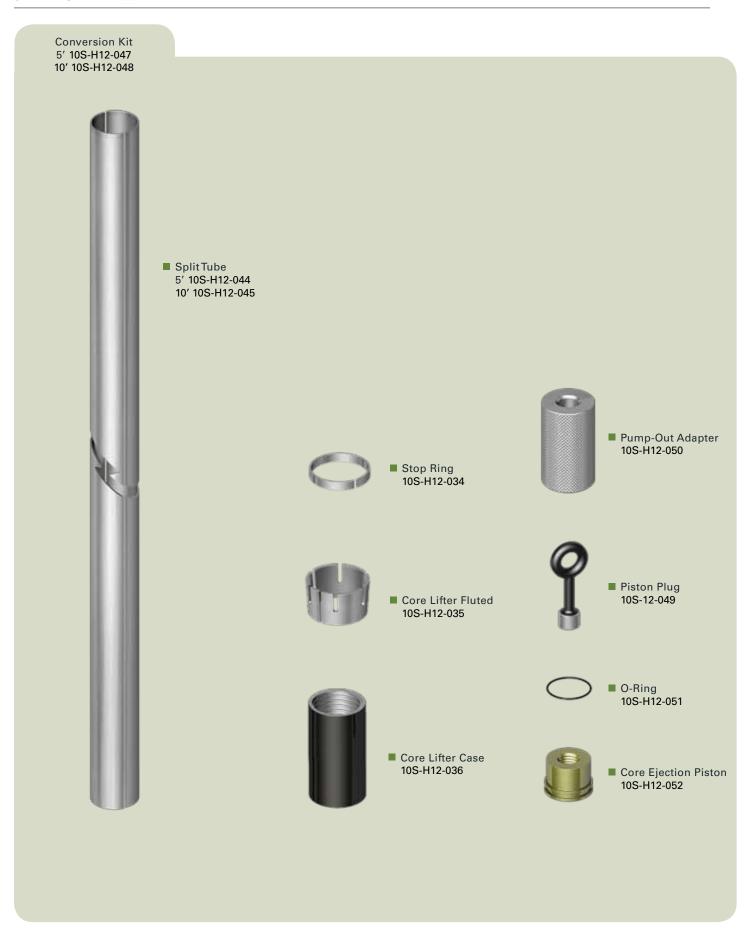
OWL CONVERSION KITS

HWLTO HWL3 CORE BARREL

To maximise the use of current core barrels and reduce drilling cost, Fordia has in stock practical HWL to HWL3 core barrel conversion kits. They ensure a switch from one use to another and help get the most out of expensive drilling equipment.

DESCRIPTION	PART NO.
CONVERSION KIT HWLTO HWL3 1.5m/5'	10S-H12-047
CONVERSION KIT HWLTO HWL3 3m/10'	10S-H12-048
SPLITTUBE 1.5m/5'	10S-H12-044
SPLITTUBE 3m/10'	10S-H12-045
STOP RING	10S-H12-034
CORE LIFTER FLUTED	10S-H12-035
CORE LIFTER CASE	10S-H12-036
CORE EJECTION PISTON	10S-H12-052
O-RING	10S-H12-051
PISTON PLUG	10S-12-049
PUMP-OUT ADAPTER	10S-H12-050

3D EXPLODED VIEW



30-31 DOWNTHE HOLE WWW.FORDIA.COM 1.800.768.7274 DOWN THE HOLE INNER TUBES

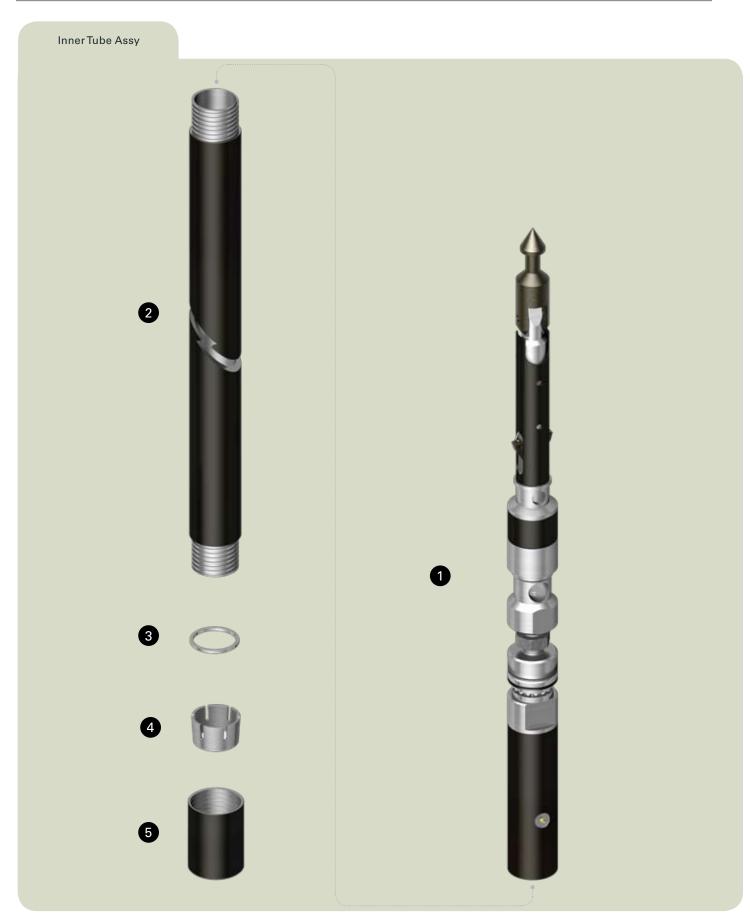
INNER TUBE ASSEMBLY

Inner tube components are part of the standard core barrel, but can also be ordered as a specific group or as individual spare parts. For more convenience, Fordia has in stock all standard sizes of inner tube components – each of them is quality crafted and fully interchangeable with other manufacturers' parts.

SIZE	REFERENCE NO.	DESCRIPTION	PART NO.
BWL			
		INNERTUBE ASSY 5"	10S-B10-003
		INNERTUBE ASSY 10"	10S-B10-004
	1	HEAD ASSY FF	10S-B10-005
	2	INNERTUBE 5'	10S-B10-032
	2	INNERTUBE 10'	10S-B10-033
	3	STOP RING	10S-B10-034
	4	CORE LIFTER SLOTTED	10S-B10-35S
	5	CORE LIFTER CASE	10S-B10-036
NWL			
		INNERTUBE ASSY 5"	10S-N10-003
		INNERTUBE ASSY 10"	10S-N10-004
	1	HEAD ASSY FF	10S-N10-005
	2	INNERTUBE 5'	10S-N10-032
	2	INNERTUBE 10'	10S-N10-033
	3	STOP RING	10S-N10-034
	4	CORE LIFTER SLOTTED	10S-N10-35S
	5	CORE LIFTER CASE	10S-N10-036
HWL			
		INNERTUBE ASSY 5"	10S-H10-003
		INNERTUBE ASSY 10"	10S-H10-004
	1	HEAD ASSY FF	10S-H10-005
	2	INNERTUBE 5'	10S-H10-032
	2	INNERTUBE 10'	10S-H10-033
	3	STOP RING	10S-H10-034
	4	CORE LIFTER SLOTTED	10S-H10-35S
	5	CORE LIFTER CASE	10S-H10-036

See the Head Assembly section for a detailed configuration.

3D EXPLODED VIEW



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INNERTUBES

Available in standard 5' and 10' lengths, Fordia has in stock all sizes of regular inner tubes, for a cost-efficient solution, and chrome plated inner tubes, for a greater corrosion resistance and overall lifespan.



INNERTUBE EXTENSIONS

Fordia offers standard sizes of inner tube extensions for use with 10" reaming shells to provide greater stabilization of the drill string. Upon request, inner tube extensions for use with 18" reaming shells are also available.



INNERTUBE COUPLINGS



INNER TUBES

	5' REGULAR	10' REGULAR
SIZE	PART NO.	PART NO.
BWL	10S-B10-032	10S-B10-033
NWL	10S-N10-032	10S-N10-033
HWL	10S-H10-032	10S-H10-033

	5' CHROME PLATED	10' CHROME PLATED
SIZE	PART NO.	PART NO.
BWL	10S-B10-32CP	10S-B10-33CP
NWL	10S-N10-32CP	10S-N10-33CP
HWL	10S-H10-32CP	10S-H10-33CP

INNERTUBE EXTENSIONS

SIZE	PART NO.
BWL	10S-B10-33X
NWL	10S-N10-33X
HWL	10S-H10-33X

INNER TUBE COUPLINGS

SIZE	PART NO.
BWL	10S-B10-053
NWL	10S-N10-053
HWL	10S-H10-053

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OUTER TUBES

Available in standard 5' and 10' lengths, Fordia has in stock all sizes of regular outer tubes for a cost-efficient drilling solution. For more options, Fordia also offers outer tubes with chrome plated ends for a greater corrosion resistance, heat-treated thin wall outer tubes for overall greater lifespan, as well as full-hole outer tubes for superior stabilization.



Regular Outer Tubes



Chrome Plated Outer Tubes



Full Hole Outer Tubes

OUTER TUBES

•	5'	10'
SIZE	PART NO.	PART NO.
BWL	10S-B10-040	10S-B10-041
NWL	10S-N10-040	10S-N10-041
HWL	10S-H10-040	10S-H10-041

CHROME PLATED OUTER TUBES

	5'	10'
SIZE	PART NO.	PART NO.
BWL	10S-B10-40CP	10S-B10-41CP
NWL	10S-N10-40CP	10S-N10-41CP
HWL	10S-H10-40CP	10S-H10-41CP

FULL HOLE OUTER TUBES

	5'	10'
SIZE	PART NO.	PART NO.
BWL	10S-B10-40FH	10S-B10-41FH
NWL	10S-N10-40FH	10S-N10-41FH
HWL	10S-H10-40FH	10S-H10-41FH

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HUSKY DRILL RODS & CASING

TRIED AND TESTED BY DRILL CREWS FOR TROUBLE-FREE DRILLING

Fordia's Husky drill rods and casing are quality-crafted with superior materials and are heat-treated for greater wear resistance. Proven in different drilling field tests across Canada, these rods and casing have also complied with rigorous governmental torsion and traction tests, delivering great results and reaching all Fordia quality norms. In short, Husky drill rods and casing are everything that is expected from Fordia's products.



Husky Drill Rod



Husky Casing

Fordia also offers other rods and casing diameters; please contact your sales representative formure details

HUSKY RODS (IMPERIAL SIZES)

SIZE	LENGTH	PART NO.
BWL	2'	12-B10-002
	5'	12-B10-005
	10'	12-B10-006
NWL	2'	12-N10-002
	5'	12-N10-005
	10'	12-N10-006
HWL	2'	12-H10-002
	5'	12-H10-005
	10'	12-H10-006
BTW	2'	12-B13-002
	5'	12-B13-005
	10'	12-B13-006
NTW	2'	12-N13-002
	5'	12-N13-005
	10'	12-N13-006
BT	2′	12-B18-002
	5′	12-B18-005
	10′	12-B18-006
NT	2′	12-N18-002
	5′	12-N18-005
	10′	12-N18-006

HUSKY CASING (IMPERIAL SIZES)

SIZE	LENGTH	PART NO.
BW	2'	13-B15-002
	5'	13-B15-005
	10'	13-B15-006
NW	2'	13-N15-002
	5'	13-N15-005
	10'	13-N15-006
HW	2'	13-H15-002
	5'	13-H15-005
	10'	13-H15-006
HWT	2′	13-H22-002
	5′	13-H22-005
	10′	13-H22-006
PW	2'	13-P15-002
	5'	13-P15-005
	10'	13-P15-006

HUSKY RODS (METRIC SIZES)

SIZE	LENGTH	PART NO.
BWL	1.5m	12-B10-012
	3m	12-B10-013
NWL	1.5m	12-N10-012
	3m	12-N10-013
HWL	1.5m	12-H10-012
	3m	12-H10-013
BTW	1.5m	12-B13-012
	3m	12-B13-013
NTW	1.5m	12-N13-012
	3m	12-N13-013
ВТ	1.5m	13-B18-012
	3m	13-B18-013
NT	1.5m	13-N18-012
	3m	13-N18-013

HUSKY CASING (METRIC SIZES)

SIZE	LENGTH	PART NO.
BW	1.5m	13-B15-012
	3m	13-B15-013
NW	1.5m	13-N15-012
	3m	13-N15-013
HW	1.5m	13-H15-012
	3m	13-H15-013
HWT	1.5m	13-H22-012
	3m	13-H22-013
PW	1.5m	13-P15-012
	3m	13-P15-013
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DRILL RODS

SIZE	OUT DIAM (inch)	SIDE ETER (mm)		IDE IETER (mm)	WEIC	GHT (kg/3m)	THREADS (per inch)	US GALLON (100 feet)	LITERS (100 m)
AWL	1.750	44.5	1.375	34.9	31	14	4.0	7.70	95.8
BWL	2.188	55.6	1.813	46.0	40	18	3.0	13.40	166.3
NWL	2.750	69.9	2.375	60.3	52	23	3.0	23.00	285.8
HWL	3.500	88.9	3.063	77.8	77	34	3.0	38.20	474.4
PWL	4.625	117.5	4.063	103.2	106*	47	3.0	67.40	836.6
ATW	1.750	44.5	1.437	36.5	26	12	4.6	8.40	104.5
BTW	2.225	56.5	1.909	48.5	35	16	4.6	14.80	184.5
NTW	2.870	73.3	2.525	64.2	50	28	4.0	26.00	323.0
ВТ	2.188	55.6	1.813	46.0	40	18	2.5	13.40	166.3
NT	2.750	69.9	2.375	60.3	52	23	2.0	23.00	285.8

^{*}WITH COUPLING

CASING

SIZE		SIDE METER		IDE IETER	WEIG	SHT	THREADS	US GALLON	LITERS	
	(inch)	(mm)	(inch)	(mm)	(lb/10feet)	(kg/3m)	(per inch)	(100 feet)	(100 m)	
AW	2.750	57.1	1.805	48.4	38	17	4.0	14.80	184.1	
BW	2.875	73.0	2.375	60.3	70	32	4.0	23.00	285.8	
NW	3.500	88.9	3.000	76.2	86	38	4.0	36.70	455.7	
HW	4.500	114.3	4.000	101.6	113	51	4.0	65.20	810.4	
HWT*	4.500	114.3	4.000	101.6	113	51	2.5	65.30	810.8	
PW	5.500	139.7	5.000	127.0	140	64.3	3.0	102.00	1266.6	

^{*}CAN BE USED AS A SUBSTITUTE FOR PQ DRILL RODS WHEN MADE FROM GRADE 4130 MATERIAL. CONTACT YOUR FORDIA REPRESENTATIVE FOR MORE INFORMATION.

All dimensions, weight and volumes shown are nominal.

DOWN THE HOLE CASING CUTTERS

CASING CUTTERS

Fordia's casing cutters are just what is needed to get jammed casing or rods out of the drilling hole and recuperate as much of the drill string as possible. They are available in all standard sizes for more convenience.

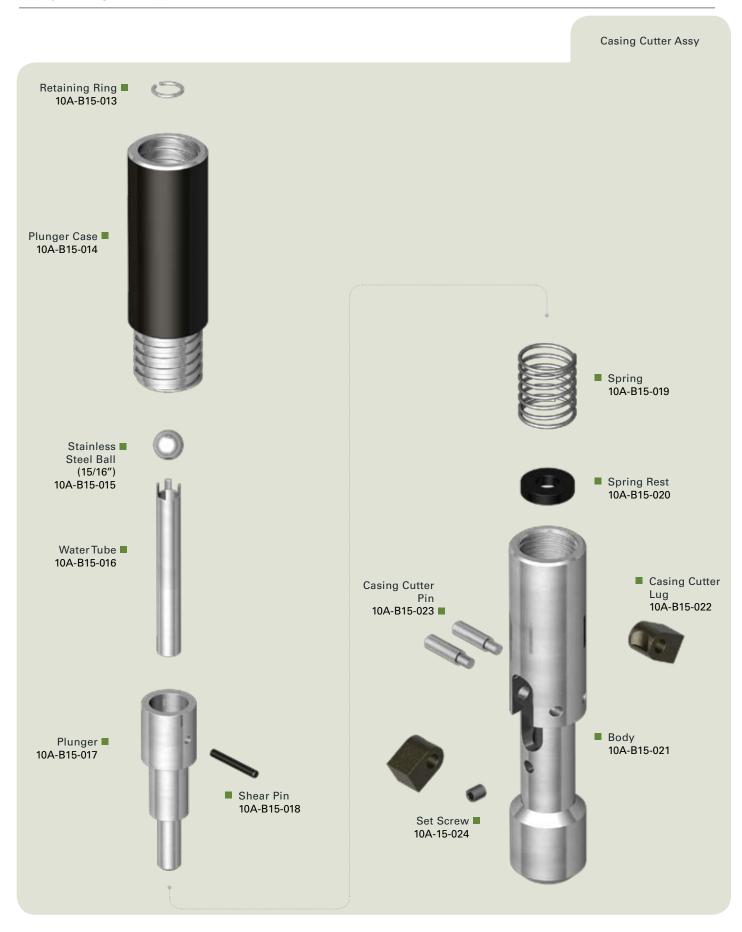
DESCRIPTION	PART NO.
AW CASING / BWL ROD CUTTER	10A-B15-012
RETAINING RING	10A-B15-013
PLUNGER CASE	10A-B15-014
STAINLESS STEEL BALL (15/16'')	10U-N15-31B
WATERTUBE	10A-B15-016
PLUNGER	10A-B15-017
SHEAR PIN	10A-B15-018
SPRING	10A-B15-019
SPRING REST	10A-B15-020
BODY	10A-B15-021
CASING CUTTER LUG	10A-B15-022
CASING CUTTER PIN	10A-B15-023
SET SCREW	10A-15-024

DESCRIPTION	PART NO.
BW CASING / NWL ROD CUTTER	10A-N15-012
RETAINING RING	10A-15-013
PLUNGER CASE	10A-N15-014
STAINLESS STEEL BALL (1-1/8'')	10S-P10-31B
WATERTUBE	10A-N15-016
PLUNGER	10A-15-017
PIN (3/16" X 1-11/16")	10A-15-018
SPRING	10A-15-019
SPRING REST	10A-N15-020
BODY	10A-15-021
CASING CUTTER LUG	10A-15-022
CASING CUTTER PIN	10A-N15-023
SET SCREW	10A-15-024

DESCRIPTION	PART NO.
NW CASING / HWL ROD CUTTER	10A-H15-012
RETAINING RING	10A-15-013
STAINLESS STEEL BALL (1-1/8'')	10S-P10-31B
PLUNGER	10A-15-017
PIN (3/16'' X 1-11/16'')	10A-15-018
 SPRING	10A-15-019
BODY	10A-H15-021
 CASING CUTTER LUG	10A-H15-022
 SPRING PIN (7/16'' X 3'')	10A-15-023
	-

DESCRIPTION	PART NO.
HW / HWT CASING / PWL ROD CUTTER	10A-P15-012
RETAINING RING	10A-15-013
STAINLESS STEEL BALL (1-1/8'')	10S-P10-31B
PLUNGER	10A-15-017
PIN (3/16" X 1-11/16")	10A-15-018
SPRING	10A-15-019
BODY	10A-15-021
CASING CUTTER LUG	10A-15-022
SPRING PIN (7/16'' X 3'')	10A-15-023

BWL 3D EXPLODED VIEW



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LOCKING COUPLINGS

Locking couplings help stabilize the drill string and are a quick fix to help protect the hole diameter should the reamer lose its gauge. Fordia offers conventional and hexagonal locking couplings.

For greater stabilization and less vibration on the drill string, Fordia also manufactures heavy-duty carbide locking couplings reinforced with infiltrated tungsten carbide pads. These couplings offer results similar to a reamer and have an excellent lifespan.



Carbide Locking Coupling

CONVENTIONAL W/TANG LOCKING COUPLINGS

SIZE	PART NO.
BWL	10S-B10-037
NWL	10S-N10-037
HWL	10S-H10-037

FULL HOLE LOCKING COUPLINGS

SIZE	PART NO.
BWL	10S-B10-037H
NWL	10S-N10-037H
HWL	10S-H10-037H

CARBIDE LOCKING COUPLINGS

SIZE	PART NO.
В	
BWL	LB-0-50-T4
ВТ	LB4-0-50-T4
BTU	LB5-0-50-T4
BTW	LB1-0-50-T4
N	
NWL	LN-0-50-T4
NT	LN4-0-50-T4
NTU	LN6-0-50-T4
NTW	LN1-0-50-T4
Н	
HWL	LH-0-50-T4
HWL	LH-0-50-T4
HT	LH4-0-50-T4

DIAMOND ADAPTOR COUPLINGS

Fordia offers heavy-duty adaptor couplings that are reinforced with high-quality synthetic diamonds for improved wear resistance and superior hole stabilization. Using this stabilized system also helps increase the lifespan of core barrels.



SIZE	PART NO.
BWL6	AB-6-50-T6
NWL6	AN-6-50-T6
HWL6	AH-6-50-T6

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DOWN THE HOLE WATER SWIVELS

WATER SWIVELS



O COMPACT

Providing a watertight rotating joint, water swivels help pump efficiently pressurized water to the bottom of the hole. Fordia offers different models to match all drilling specifications - compact, compact plus and universal water swivel assemblies. High-speed water swivels for underground purposes are also available upon request - contact your sales representative to place an order.

COMPARATIVE CHART

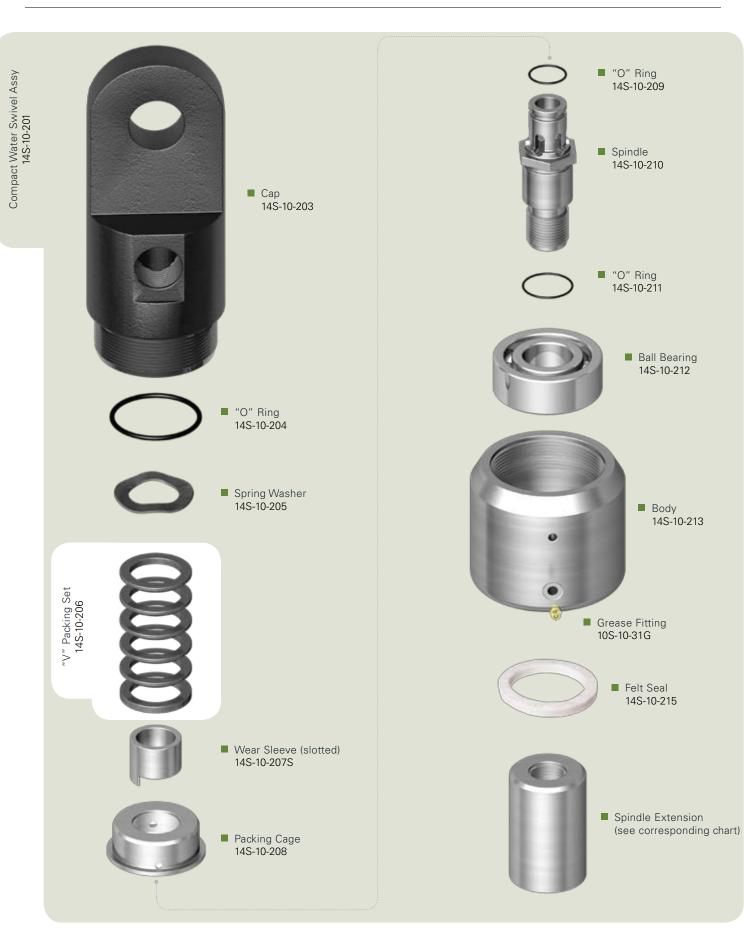
	COMPACT		UNIVERSAL
ROTATING CAPACITY	500 lbs / 227 kg	10 000 lbs / 4 540 kg	11 000 lbs / 5 000 kg
STATIC CAPACITY	5 000 lbs / 2 270 kg	20 000 lbs / 9 000 kg	25 000 lbs / 11 400 kg

ASSEMBLY

DESCRIPTION	PART NO.
COMPACT WATER SWIVEL ASSY	14S-10-201
REPAIR KIT COMPACT	14S-10-202
CAP	14S-10-203
O-RING	14S-10-204
SPRING WASHER	14S-10-205
V-PACKING SET	14S-10-206
WEAR SLEEVE SLOTTED	14S-10-207S
PACKING CAGE	14S-10-208
O-RING	14S-10-209
SPINDLE	14S-10-210
O-RING	14S-10-211
BALL BEARING	14S-10-212
BODY	14S-10-213
GREASE FITTING	10S-10-31G
FELT SEAL	14S-10-215

SPINDLE EXTENSION

DESCRIPTION	PART NO.
AW R/BOX	14S-10-216
AWL R/PIN	14S-10-217
A R/BOX	14S-10-218
A R/PIN	14S-10-219
BWL R/PIN	14S-10-220
ATW R/PIN	14S-10-221
BTW R/PIN	14S-10-222
NWL R/PIN	14S-10-223



DOWN THE HOLE WATER SWIVELS

WATER SWIVELS



O COMPACT PLUS

Water swivels provide a watertight rotating joint to efficiently pump pressurized water to the bottom of the hole. Fordia offers different models to match all drilling specifications - compact, compact plus and universal water swivel assemblies. High-speed water swivels for underground purposes are also available upon request - contact your sales representative to place an order.

COMPARATIVE CHART

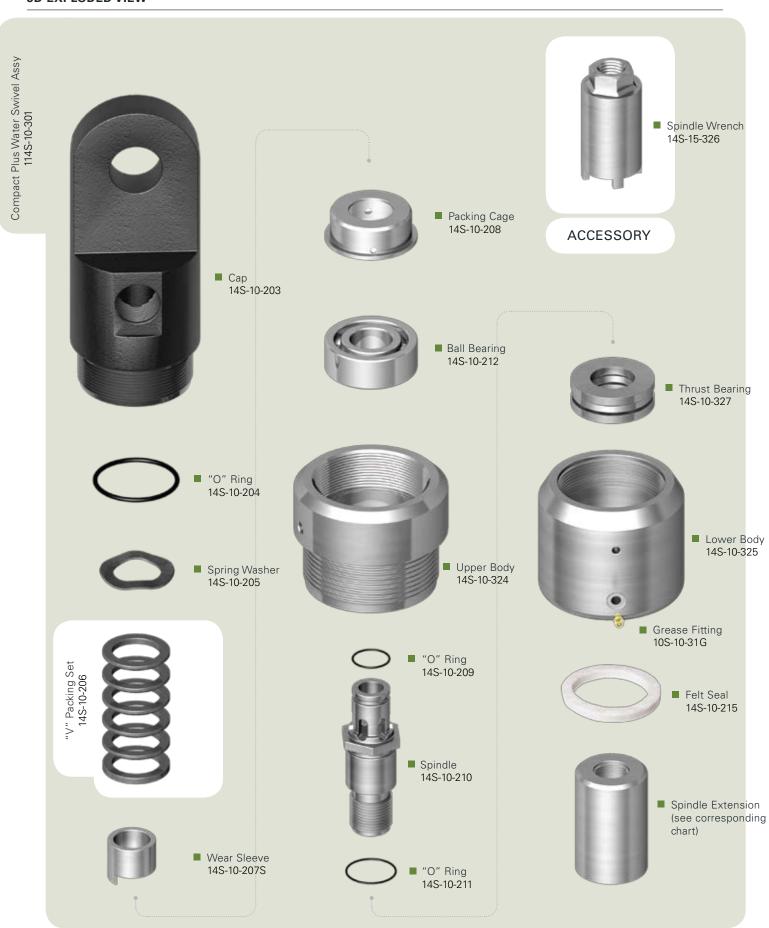
	COMPACT	COMPACT PLUS	UNIVERSAL
ROTATING CAPACITY	500 lbs / 227 kg	10 000 lbs / 4 540 kg	11 000 lbs / 5 000 kg
STATIC CAPACITY	5 000 lbs / 2 270 kg	20 000 lbs / 9 000 kg	25 000 lbs / 11 400 kg

ASSEMBLY

DECRIPTION	PART NO.
COMPACT PLUS WATER SWIVEL ASSY	14S-10-301
REPAIR KIT COMPACT	14S-10-302
CAP	14S-10-203
O-RING	14S-10-204
SPRING WASHER	14S-10-205
V-PACKING SET	14S-10-206
WEAR SLEEVE SLOTTED	14S-10-207S
PACKING CAGE	14S-10-208
O-RING	14S-10-209
SPINDLE	14S-10-210
O-RING	14S-10-211
BALL BEARING	14S-10-212
UPPER BODY	14S-10-324
LOWER BODY	14S-10-325
GREASE FITTING	10S-10-31G
FELT SEAL	14S-10-215
THRUST BEARING	14S-10-327
SPINDLE WRENCH (OPTIONAL)	14S-15-326

SPINDLE EXTENSION

DESCRIPTION	PART NO.
AW R/BOX	14S-10-216
AWL R/PIN	14S-10-217
A R/BOX	14S-10-218
A R/PIN	14S-10-219
BWL R/PIN	14S-10-220
ATW R/PIN	14S-10-221
BTW R/PIN	14S-10-222
NWL R/PIN	14S-10-223



DOWN THE HOLE WATER SWIVELS

WATER SWIVELS



O UNIVERSAL

The watertight rotating joint provided by the water swivel helps efficiently pump pressurized water to the bottom of the hole. Fordia offers different models to match all drilling specifications - compact, compact plus and universal water swivel assemblies. High-speed water swivels for underground purposes are also available upon request - contact your sales representative to place an order.

COMPARATIVE CHART

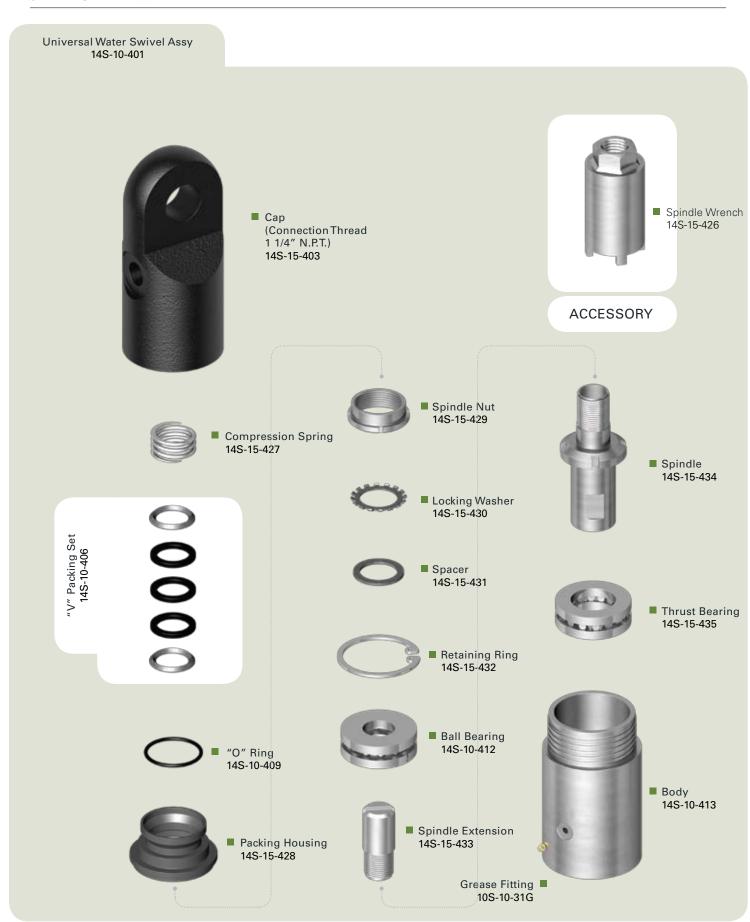
			UNIVERSAL
ROTATING CAPACITY	500 lbs / 227 kg	10,000 lbs / 4,540 kg	11,000 lbs / 5,000 kg
STATIC CAPACITY	5,000 lbs / 2,270 kg	20,000 lbs / 9,000 kg	25,000 lbs / 11,400 kg

ASSEMBLY

DESCRIPTION	PART NO.
UNIVERSAL W/S SWIVEL ASSY	14S-10-401
REPAIR KIT COMPACT	14S-10-402
CAP (CONNECTIONTHREAD 1-1/4" N.P.T.)	14S-15-403
COMPRESSION SPRING	14S-15-427
V-PACKING SET	14S-10-406
O-RING	14S-10-409
PACKING HOUSING	14S-15-428
SPINDLE NUT	14S-15-429
LOCKING WASHER	14S-15-430
SPACER	14S-15-431
RETAINING RING	14S-15-432
BALL BEARING	14S-10-412
SPINDLE EXTENSION	14S-15-433
SPINDLE	14S-15-434
THRUST BEARING	14S-15-435
BODY	14S-10-413
GREASE FITTING	10S-10-31G
SPINDLE WRENCH	14S-15-426

ADAPTORS

DESCRIPTION	PART NO.
AWL R/PINTO BW R/PIN	15-A102-B152
BWL R/PINTO BW R/PIN	15-B102-B152
NWL R/PINTO BW R/PIN	15-N102-B152
HWL R/PINTO BW R/PIN	15-H102-B152
PWL R/PINTO BW R/PIN	15-P102-B152
ATW R/PINTO BW R/PIN	15-A132-B152
BTW R/PINTO BW R/PIN	15-B132-B152
NTW R/PINTO BW R/PIN	15-N132-B152



DOWN THE HOLE HOISTING PLUGS

HOISTING PLUGS

Meant to hoist and lower drill rods and casings easily, Fordia's hoisting plugs are comprised of a ball bearing type swivel made with quality components for maximum reliability. They ensure safe lifting of loads and allow the option to turn the rods or casings while they are suspended.



HOISTING PLUGS

	DESCRIPTION	PART NO.
6,000 lbs	HOISTING PLUG ASSY	67-06-001
	REPAIR KIT HOISTING PLUG	67-06-002
	BAIL	67-06-003
	SPINDLE	67-06-004
	COTTER PIN	67-06-005
	NUT	67-06-006
	BEARING ASSY	67-06-007
	GREASE FITTING	10S-10-31G
	BODY AW ROD BOX	67-06-008
13,000 lbs	HOISTING PLUG ASSY	67-13-001
	REPAIR KIT HOISTING PLUG	67-13-002
	BAIL	67-13-003
	SPINDLE	67-13-004
	COTTER PIN	67-13-005
	NUT	67-13-006
	BEARING ASSY	67-13-007
	GREASE FITTING	10S-10-31G
	BODY NW ROD BOX	67-13-008
30,000 lbs	HOISTING PLUG ASSY	67-30-001
	REPAIR KIT HOISTING PLUG	67-30-002
	BAIL	67-30-003
	SPINDLE	67-30-004
	COTTER PIN	67-30-005
	NUT	67-30-006
	BEARING ASSY	67-30-007
	GREASE FITTING	10S-10-31G
	BODY NW ROD BOX	67-30-008
		•

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DRILL ROD ADAPTORS

Finding the perfect fit isn't always simple. To make it easier, Fordia offers all sizes and configurations of drill rod adaptors, to fit any requirements – even the most specific.



IPTION	PART NO.
STD ROD PIN	
NW	15-A152-N152
HW	15-A152-H152
1444	15-B152-N152
HW	15-B152-H152
HW	15-N152-H152
	STD ROD PIN NW HW NW HW



DESCRIPTION		PART NO.
 W/L ROD PIN	STD ROD PIN	
 BWL	AW	15-B102-A152
 BWL	BW	15-B102-B152
 BWL	NW	15-B102-N152
 BT	AW	15-B182-A152
 NWL	AW	15-N102-A152
 NWL	BW	15-N102-B152
 NWL	NW	15-N102-N152
 NT	AW	15-N182-A152
 NT	BW	15-N182-B152
 NT	NW	15-N182-N152
 HWL	AW	15-H102-A152
 HWL	BW	15-H102-B152
 HWL	NW	15-H102-N152



DESCRI	PTION	PART NO.
THIN WALL ROD PIN	STD ROD PIN	
ATW	AW	15-A132-A152
ATW	BW	15-A132-B152
ATW	NW	15-A132-N152
BTW	AW	15-B132-A152
BTW	BW	15-B132-B152
BTW	NW	15-B132-N152
NTW	AW	15-N132-A152
NTW	BW	15-N132-B152
NTW	NW	15-N132-N152

DESCRIPTION		PART NO.
THIN WALL ROD PIN	W/L ROD PIN	
ATW	AWL	15-A132-A102
ATW	BWL	15-A132-B102
BTW	AWL	15-B132-A102
BTW	BWL	15-B132-B102
NTW	AWL	15-N132-A102
NTW	BWL	15-N132-B102
NTW	NWL	15-N132-N102
NTW	HWL	15-N132-H102



DESCRIPTION		PART NO.
W/L ROD PIN	STD ROD BOX	
AWL	AW	15-A102-A151
AWL	BW	15-A102-B151
AWL	NW	15-A102-N151
BWL	AW	15-B102-A151
BWL	BW	15-B102-B151
BWL	NW	15-B102-N151
NWL	AW	15-N102-A151
NWL	BW	15-N102-B151
NWL	NW	15-N102-N151
	-	
HWL	AW	15-H102-A151
HWL	BW	15-H102-B151
HWL	NW	15-H102-N151



DESCRI	PTION	PART NO.
THIN WALL ROD PIN	STD ROD BOX	
ATW	AW	15-A132-A151
ATW	BW	15-A132-B151
ATW	NW	15-A132-N151
•		
BTW	AW	15-B132-A151
BTW	BW	15-B132-B151
BTW	NW	15-B132-N151
NTW	AW	15-N132-A151
NTW	BW	15-N132-B151
NTW	NW	15-N132-N151

DESCRI	PTION	PART NO.
THIN WALL ROD PIN	W/L ROD BOX	
ATW	AWL	15-A132-A101
ATW	BWL	15-A132-B101
-		
BTW	AWL	15-B132-A101
BTW	BWL	15-B132-B101
NTW	AWL	15-N132-A101
NTW	BWL	15-N132-B101
NTW	NWL	15-N132-N101
***************************************		***************************************



DESCR	RIPTION	PART NO.
STD ROD BOX	STD ROD BOX	
AW	BW	15-A151-B151
AW	NW	15-A151-N151
AW	HW	15-A151-H151
BW	NW	15-B151-N151
BW	HW	15-B151-H151
NW	HW	15-N151-H151



W/L ROD BOX STD ROD PIN AWL AW 15-A101-A152 AWL BW 15-A101-B152 AWL NW 15-A101-N152 BWL AW 15-B101-A152 BWL BW 15-B101-B152 BWL NW 15-B101-N152 BT AW 15-B181-A152 NWL AW 15-N101-B152 NWL BW 15-N101-N152 NWL NW 15-N101-H152 NWL HW 15-N181-A152 NT AW 15-N181-B152 HWL AW 15-H101-A152 HWL BW 15-H101-B152	DESCRIPTION		PART NO.
AWL BW 15-A101-B152 AWL NW 15-A101-N152 BWL AW 15-B101-A152 BWL BW 15-B101-B152 BWL NW 15-B101-N152 BT AW 15-B181-A152 NWL AW 15-N101-A152 NWL BW 15-N101-B152 NWL NW 15-N101-H152 NWL HW 15-N101-H152 NWL AW 15-N101-H152 NWL BW 15-N101-H152 NWL HW 15-N101-H152 HWL AW 15-N181-A152 HWL BW 15-N181-B152	W/L ROD BOX	STD ROD PIN	
AWL NW 15-A101-N152 BWL AW 15-B101-A152 BWL BW 15-B101-B152 BWL NW 15-B101-N152 BT AW 15-B181-A152 NWL AW 15-N101-A152 NWL BW 15-N101-B152 NWL NW 15-N101-N152 NWL NW 15-N101-N152 NWL HW 15-N101-H152 NT AW 15-N101-H152 HWL AW 15-N181-A152 HWL BW 15-N181-B152 HWL BW 15-H101-B152	AWL	AW	15-A101-A152
BWL AW 15-B101-A152 BWL BW 15-B101-B152 BWL NW 15-B101-N152 BT AW 15-B181-A152 NWL AW 15-N101-A152 NWL BW 15-N101-B152 NWL NW 15-N101-N152 NWL HW 15-N101-H152 NT AW 15-N101-H152 HWL AW 15-N181-A152 HWL AW 15-N181-B152 HWL BW 15-N181-B152	AWL	BW	15-A101-B152
BWL BW 15-B101-B152 BWL NW 15-B101-N152 BT AW 15-B181-A152 NWL AW 15-N101-A152 NWL BW 15-N101-B152 NWL NW 15-N101-N152 NWL HW 15-N101-H152 NT AW 15-N101-H152 NT BW 15-N181-A152 HWL AW 15-H101-A152 HWL BW 15-H101-B152	AWL	NW	15-A101-N152
BWL BW 15-B101-B152 BWL NW 15-B101-N152 BT AW 15-B181-A152 NWL AW 15-N101-A152 NWL BW 15-N101-B152 NWL NW 15-N101-N152 NWL HW 15-N101-H152 NT AW 15-N101-H152 NT BW 15-N181-A152 HWL AW 15-H101-A152 HWL BW 15-H101-B152			
BWL NW 15-B101-N152 BT AW 15-B181-A152 NWL AW 15-N101-A152 NWL BW 15-N101-B152 NWL NW 15-N101-N152 NWL HW 15-N101-H152 NT AW 15-N101-H152 NT BW 15-N181-A152 HWL AW 15-H101-A152 HWL BW 15-H101-B152	BWL	AW	15-B101-A152
BT AW 15-B181-A152 NWL AW 15-N101-A152 NWL BW 15-N101-B152 NWL NW 15-N101-N152 NWL HW 15-N101-H152 NT AW 15-N181-A152 NT BW 15-N181-B152 HWL AW 15-H101-A152 HWL BW 15-H101-B152	BWL	BW	15-B101-B152
NWL AW 15-N101-A152 NWL BW 15-N101-B152 NWL NW 15-N101-N152 NWL HW 15-N101-H152 NT AW 15-N181-A152 NT BW 15-N181-B152 HWL AW 15-H101-A152 HWL BW 15-H101-B152	BWL	NW	15-B101-N152
NWL AW 15-N101-A152 NWL BW 15-N101-B152 NWL NW 15-N101-N152 NWL HW 15-N101-H152 NT AW 15-N181-A152 NT BW 15-N181-B152 HWL AW 15-H101-A152 HWL BW 15-H101-B152			
NWL BW 15-N101-B152 NWL NW 15-N101-N152 NWL HW 15-N101-H152 NT AW 15-N181-A152 NT BW 15-N181-B152 HWL AW 15-H101-A152 HWL BW 15-H101-B152	ВТ	AW	15-B181-A152
NWL BW 15-N101-B152 NWL NW 15-N101-N152 NWL HW 15-N101-H152 NT AW 15-N181-A152 NT BW 15-N181-B152 HWL AW 15-H101-A152 HWL BW 15-H101-B152			
NWL NW 15-N101-N152 NWL HW 15-N101-H152 NT AW 15-N181-A152 NT BW 15-N181-B152 HWL AW 15-H101-A152 HWL BW 15-H101-B152	NWL	AW	15-N101-A152
NWL HW 15-N101-H152 NT AW 15-N181-A152 NT BW 15-N181-B152 HWL AW 15-H101-A152 HWL BW 15-H101-B152	NWL	BW	15-N101-B152
NT AW 15-N181-A152 NT BW 15-N181-B152 HWL AW 15-H101-A152 HWL BW 15-H101-B152	NWL	NW	15-N101-N152
NT BW 15-N181-B152 HWL AW 15-H101-A152 HWL BW 15-H101-B152	NWL	HW	15-N101-H152
NT BW 15-N181-B152 HWL AW 15-H101-A152 HWL BW 15-H101-B152			
HWL AW 15-H101-A152 HWL BW 15-H101-B152	NT	AW	15-N181-A152
HWL BW 15-H101-B152	NT	BW	15-N181-B152
HWL BW 15-H101-B152			
	HWL	AW	15-H101-A152
1040	HWL	BW	15-H101-B152
HWL NW 15-H101-N152	HWL	NW	15-H101-N152
HWL HW 15-H101-H152	HWL	HW	15-H101-H152



DESCRIPTION		PART NO.
THIN WALL ROD BOX	STD ROD PIN	
ATW	AW	15-A131-A152
ATW	BW	15-A131-B152
ATW	NW	15-A131-N152
BTW	AW	15-B131-A152
BTW	BW	15-B131-B152
BTW	NW	15-B131-N152
NTW	AW	15-N131-A152
NTW	BW	15-N131-B152
NTW	NW	15-N131-N152

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DESCRIPTION		PART NO.
THIN WALL ROD BOX	W/L ROD PIN	
ATW	AWL	15-A131-A102
ATW	BWL	15-A131-B102
BTW	AWL	15-B131-A102
BTW	BWL	15-B131-B102
NTW	AWL	15-N131-A102
NTW	BWL	15-N131-B102
NTW	NWL	15-N131-N102



DESCRIPTION		PART NO.
STD ROD BOX	STD ROD PIN	
AW	BW	15-A151-B152
AW	NW	15-A151-N152
NW	HW	15-N151-H152



CASING ADAPTORS

Finding the perfect fit isn't always simple, but to make it easier, Fordia has in stock all sizes and configurations of casing adaptors to fit any requirements – even the most specific.



DESC	RIPTION	PART NO.
STD ROD BOX	W CASING PIN	
AW	BW	15-A151-B154
AW	NW	15-A151-N154
BW	BW	15-B151-B154
BW	NW	15-B151-N154
BW	HW	15-B151-H154
NW	NW	15-N151-N154
NW	HW	15-N151-H154
NW	PW	15-N151-P154
HW	NW	15-H151-N154
HW	HW	15-H151-H154
HW	PW	15-H151-P154
HW	SW	15-H151-S154



DESCRIPTION		PART NO.
W CASING PIN	PIPE PIN	
BW	2.5''	15-B154-PP25
NW	3.0''	15-N154-PP30
HW	4.0''	15-H154-PP40



DESCRIPTION		PART NO.
W/L ROD BOX	W CASING PIN	
AWL	AW	15-A101-A154
BWL	AW	15-B101-A154
BWL	BW	15-B101-B154
BWL	NW	15-B101-N154
NWL	BW	15-N101-B154
NWL	NW	15-N101-N154
NWL	HW	15-N101-H154
NT	BW	15-N181-B154
NT	NW	15-N181-N154
HWL	NW	15-H101-N154
HWL	HW	15-H101-H154
HWL	PW	15-H101-P154
PWL	HW	15-P101-H154
PWL	PW	15-P101-P154



DESCRIPTION		PART NO.
W/L ROD PIN	CASING BOX	
NWL	BW	15-N102-B153
HWL	NW	15-H102-N153
PWL	HW	15-P102-H153
	•	

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A.P.I. ADAPTORS

Fordia makes it easy to find the perfect fit, with all sizes and configurations of the A.P.I. adaptors in stock – even for the most specific requirements.



DESCRIPTION		PART NO.
ROD BOX	A.P.I. REG. BOX	
NW	2-3/8''	15-N151-API238
NW	2-7/8''	15-N151-API278
NW	3-1/2''	15-N151-API312



DESCRIPTION		PART NO.	
 CASING BOX	A.P.I. REG. BOX		
 BW	2-3/8''	15-B153-API238	
 NW	2-3/8''	15-N153-API238	
NW	2-7/8''	15-N153-API278	
NW	3-1/2''	15-N153-API312	
 HW	2-3/8''	15-H153-API238	
 HW	2-7/8''	15-H153-API278	

CASING CAPS

To secure a drill hole between drill shifts or to seal it before leaving the drill site for good, an aluminium casing cap is generally quite handy. For easy supply, Fordia has all standard sizes of casing caps in stock.



DESCRIPTION	PART NO.
AW	13A-A15-002
BW	13A-B15-002
NW	13A-N15-002
HW	13A-H15-002
PW	13A-H15-002

WIRELINE CASING ADVANCERS

Using a wireline casing advancer provides an efficient one step method of drilling through overburden and casing off to bedrock. For easy supply, Fordia has standard sizes of casing advancers in stock.

DESCRIPTION	PART NO.		
BW	13A-B-001		
NW	13A-N-001		
HW	13A-H-001		

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